

G FLEX test prionjivosti

Materijal	G/flex	Priprema površine / uvjeti	Tensile Adhesion (psi)/(MPa) prionjivost na vlak
G-10 high-density laminate	650	80-brusni papir / suha površina	3459 / 23.85
G-10 high-density laminate	655	80-brusni papir / mokra površina	2473 / 17.05
1018 čelik	650	80-brusni papir / suha površina	1772 / 12.22
1018 čelik	655	80-brusni papir / mokra površina	3562 / 24.56
Galvanizirani čelik	650	100-brusni papir mokro brušenje	2562 / 17.66
Galvanizirani čelik	655	100-brusni papir mokro brušenje	2929 / 20.19
Aluminij 2024 T3	650	80-grit sand, etch / suha površina	2731 / 18.83
Aluminij 2024 T3	650	Grit blast, etch / suha površina	1856 / 12.80
Aluminij 2024 T3	655	80-grit sand, etch / wet surface	1503 / 10.36
Aluminij 2024 T3	655	80-grit sand, etch / dry surface	2153 / 14.84
Bakar	650	80-grit sand	2334 / 16.09
Bakar	655	80-grit sand	2685 / 18.51
Bronca	650	80-grit sand	2782 / 19.18
Bronca	650	Scotch brite™ pad sand	2962 / 20.42
Bronca	655	80-grit sand	2936 / 20.24
HDPE plastika - polietilen	655	Alcohol wipe, flame treat	1885 / 13.00
ABS plastika	655	80-grit sand	1535 / 10.58
Lexan™	655	80-grit sand	1870 / 12.89
Ipe	650	60-grit sand	2134 / 14.71
Ipe	655	Plane, isopropyl alcohol wipe x 3	2223 / 15.33
Teak, vertical grain	650	80-grit sand parallel to grain	1413 / 9.74
Teak, vertical grain	655	80-grit sand parallel to grain	1381 / 9.52
Teak, vertical grain	655	80-grit sand, alcohol wipe x 2	1503 / 10.36
White oak, vertical grain	650	80-grit sand	1935 / 13.34
White oak, vertical grain	655	80-grit sand	1780 / 12.27
White oak, vertical grain	655	Alcohol wipe x 2	2212 / 15.25
Purpleheart	650	60-grit sand parallel to grain	1731 / 11.93

